



DET NORSKE VERITAS

MANAGEMENT SYSTEM CERTIFICATE

Certificate No. CERT-03780-2004-AQ-HOU-ANAB Rev. 1

This is to certify that

ROLL COATER, INC.

at

1950 East Main Street, Greenfield, IN 46140 USA
4502 Freedom Way, Weirton, WV 26062 USA
2604 River Road, Hawesville, KY 42348 USA
P.O. Box 215, Armored, AR 72310 USA

has been found to conform to the Management System Standard:

ISO 9001:2000

This Certificate is valid for the following product or service ranges:

THE COATING, SLITTING AND EMBOSsing OF METAL SUBSTRATES IN COIL FORM (EXCLUDING CLAUSE 7.3 DESIGN)

Initial Certification date:

January 04, 2002

This Certificate is valid until:

February 08, 2010

Place and date:

Houston, Texas, May 14, 2008

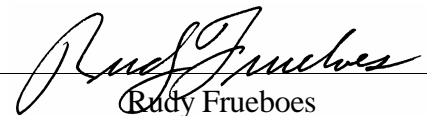
for the Accredited Unit:

DET NORSKE VERITAS
CERTIFICATION INC., HOUSTON TEXAS



*The audit has been performed under the
supervision of*

James Harrison
Lead Auditor


Rudy Frueboes

Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.